


Date: Wednesday, 21/01/2009 7:38:01 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	INNER TUBE
Job Number :	44985		
Estimate Number :	13429		
P.O. Number :		Part Number :	PB6743001247
This Issue :	21/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.23
First Issue :	//	Project Number :	N/A
Previous Run :	43072	Drawing Revision :	B1
		Material :	
Written By :		Due Date :	27/01/2009
Checked & Approved By :	 09-01-21		
Comment :	Est Rev:A 08-06-26 new issue DD verified by:ec		

Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W



Material not out



Comment: Qty.: 4.6244 f(s)/Unit Total : 46.2441 f(s)
 ALUM. TUBING 1.250x.125W
 batch: 110680

28 09/01/30 (10)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg
 2- deburr

28 09/01/30 (10)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Sorter

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg
 2- deburr

28 09/01/30 (10)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Sorter (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 44985

Part Number: PB6743001247

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



LOX

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Corner Store

9/2/2

Sep

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PART AEROSPACE LTD		Work Order:	44985
Description: <i>Inner Tube</i>		Part Number:	P36743001247
Inspection Dwg: <i>B67-4300</i> Rev: <i>31</i>			Page 1 of 1

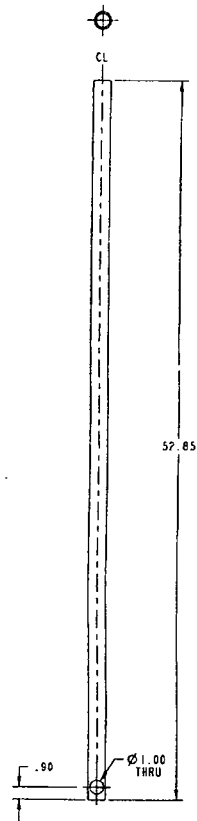
FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**[illegible]

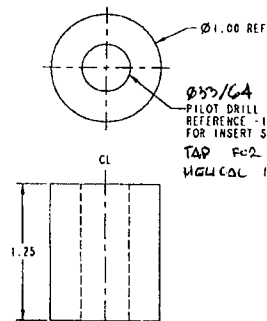
Measured by: <i>SS</i>	Audited by: <i>S</i>	Prototype Approval:	N/A
Date: <i>09/02/02</i>	Date: <i>09/02/02</i>	Date:	N/A

ev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

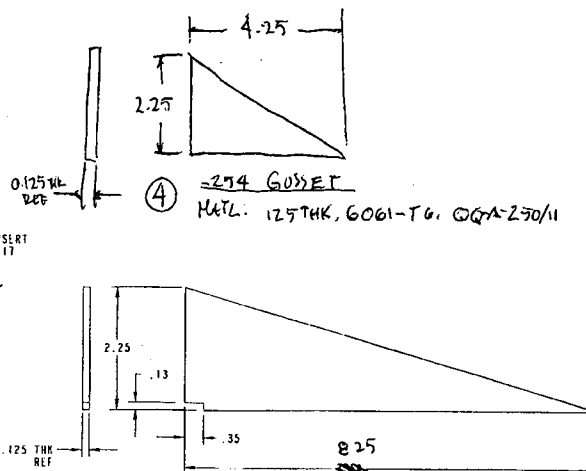
44985



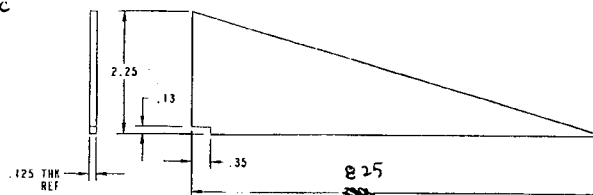
① -247 INNER TUBE
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-100/6
 SCALE 0.250



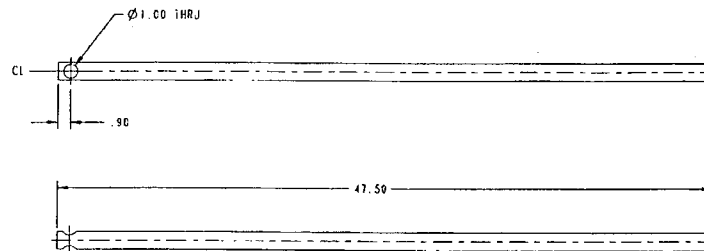
④ -249 INNER TUBE BUSHING
 MATL: 1.00 RND, 6061-T6, 00-A-200/8
 SCALE 2.000
 XH



④ -274 GUSSET
 MATL: 1.25 THK, 6061-T6, 00-A-250/11



④ -253 GUSSET
 MATL: .125 THK, 6061-T6, 00-A-250/11
 SCALE 1.000



① -257 INNER TUBE
 MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-100/6
 SCALE 0.250

RELEASED